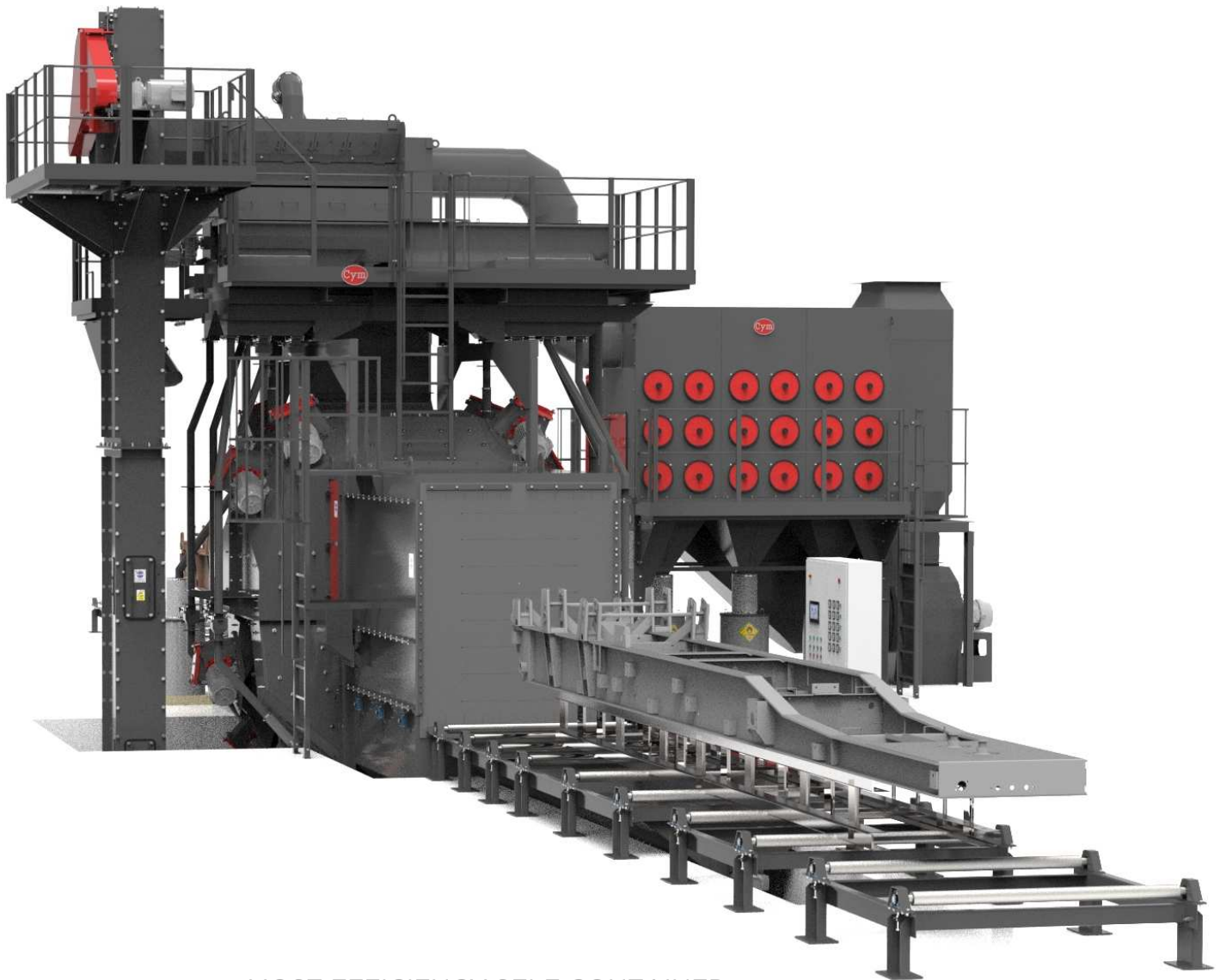


SHOT BLASTING MACHINE

EST 15X20



- o MOST EFFICIENCY SELF CONTAINED SHOT BLASTER FOR PROFILES, STRUCTURAL STEEL. AND BEAMS
- o AUTOMATIC CLEANING PROCESS.
- o ENVIROMENTALLY FRIENDLY.
- o CONSISTENCY FINISH.



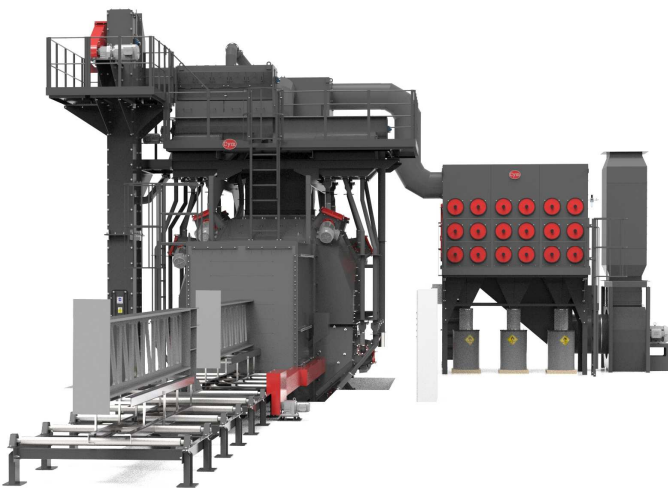
CYM MATERIALES S.A.
SOLUCIONES INDUSTRIALES

RELEVANT FEATURES

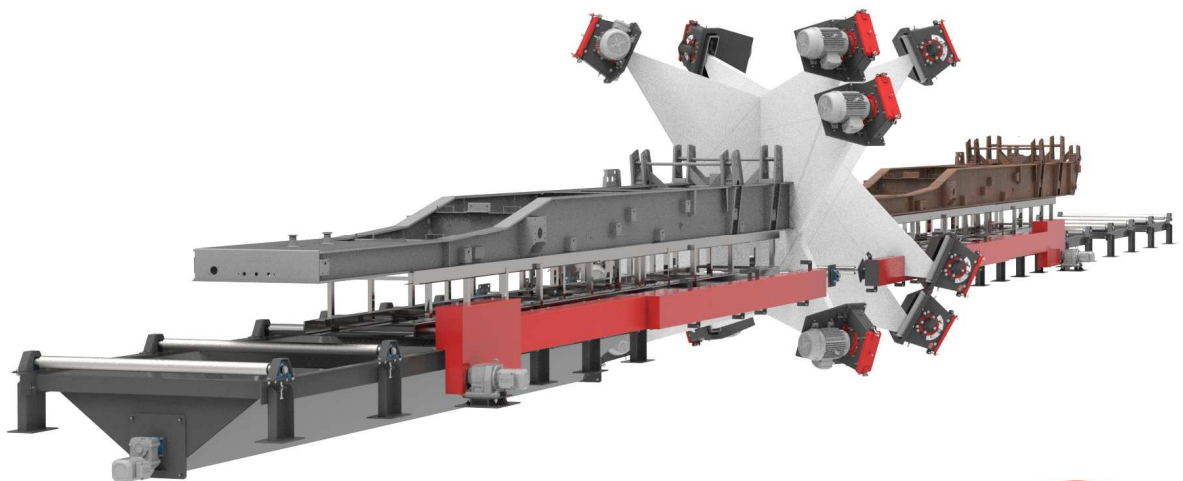
- Automatic shot blasting process, does not require skilled labor
- Handle profiles up to 60-inch (1.5 m) X 31 inch (0.8 m), including welded structures, beams, angles, bars and tubes
- Twelve blasting turbines positioned inclined from the passage of parts producing up to white metal finish conditions
- For long life, the blast cabinet is made of steel 1010 with internal layer of manganese Steel (11/14%)
- Additionally, reinforcement in hot areas with high chrome cast steel plates ($\geq 64Rc$ hardness)
- Blowers and external auger for the return of shot accumulated in blasted profiles
- Highly efficient abrasive recovery and separation system to prolong shot life
- Complete state-of-the-art air filter unit guarantee a dust free environment.
- Constructed in compliance with CE or NEMA standard regulations.
- Optional
 - Electric motion detection sensor for elevator belt, screw and roller conveyor
 - Abrasive flow valve control with electrical linear actuators controlled by HMI
 - Transfer for loading and unloading parts

EST 15X20

TECHNICAL DATA



Maximum Profile Height	2000 mm - 80"
Maximum Profile Width	1550 mm - 60"
Minimum Work Piece Length	3 m - 118"
Maximum Work Piece Length	Conforme requerimiento
Maximum Weight of Work Piece	560 kgs/m - 1230 lb/m
Working speed	0.5 to 2m /min - 20" to 6.5 ft/min
Number of Blast Wheel / Drive	12 x 15 HP - 11.5 Kw
Abrasive Flow Per Turbine	160 Kgs/min - 353 lb/min
Total Abrasive Flow	1920 kgs/min - 4232 lb/m
Dust Collector	432 m3/min - 15250 cfm
Total installed power	263 HP - 197.25 Kw



FACTORY AND HEADQUARTERS

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